



DYCLAR

# PILOT TEST

CONCEPT / IDEAS

2021

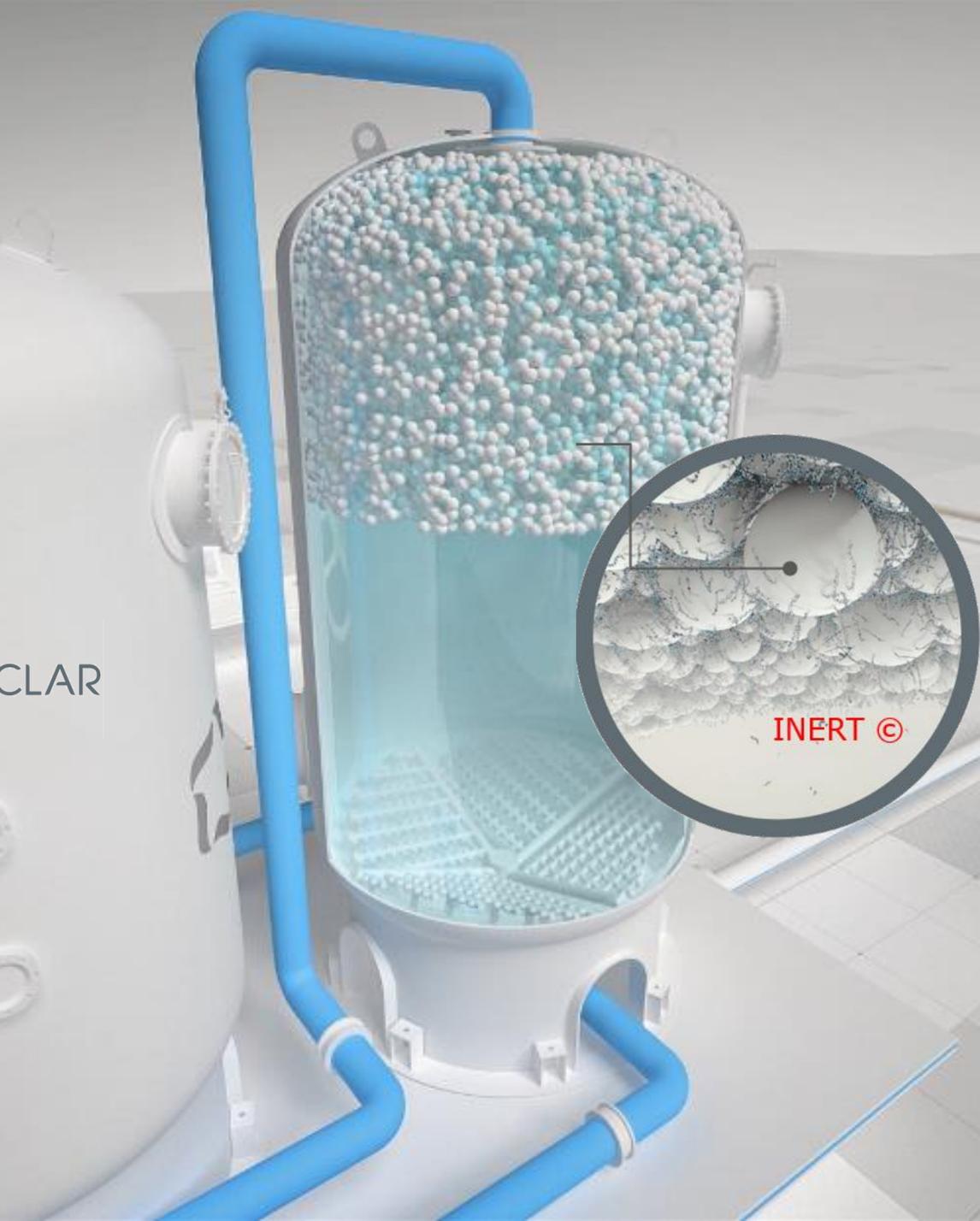
pilot test of Dyclar technology  
for problems of any complexity  
on any water infrastructure

assess  
**FEASIBILITY,  
EFFICIENCY,  
OPEX and RISKS**



DYCLAR

**FAST  
FREE  
CONVENIENT**



Pilot test options

## PILOT PLANT

1,3 x 0,7 x 2,2 m

0.25-0.4 m<sup>3</sup>/h

preparation period  
2-4 weeks

**FREE for 1 time**

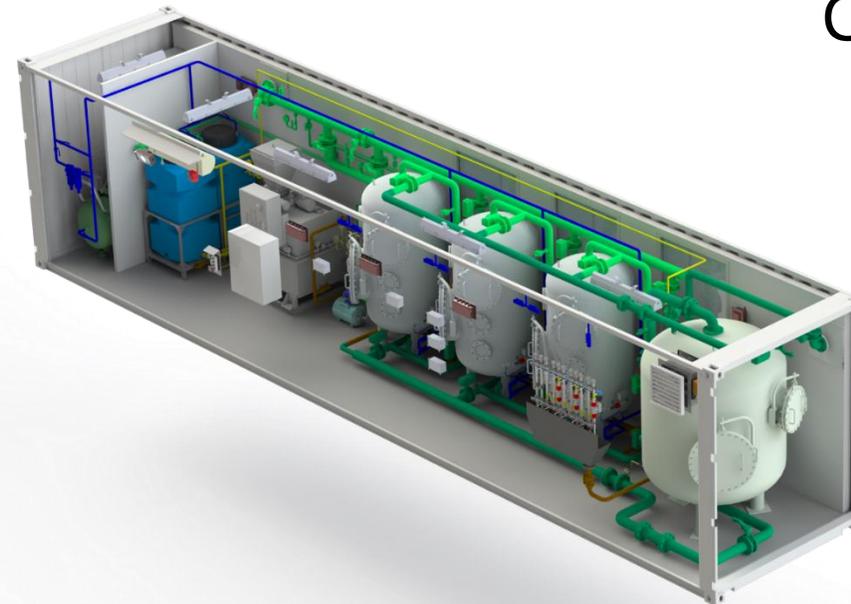


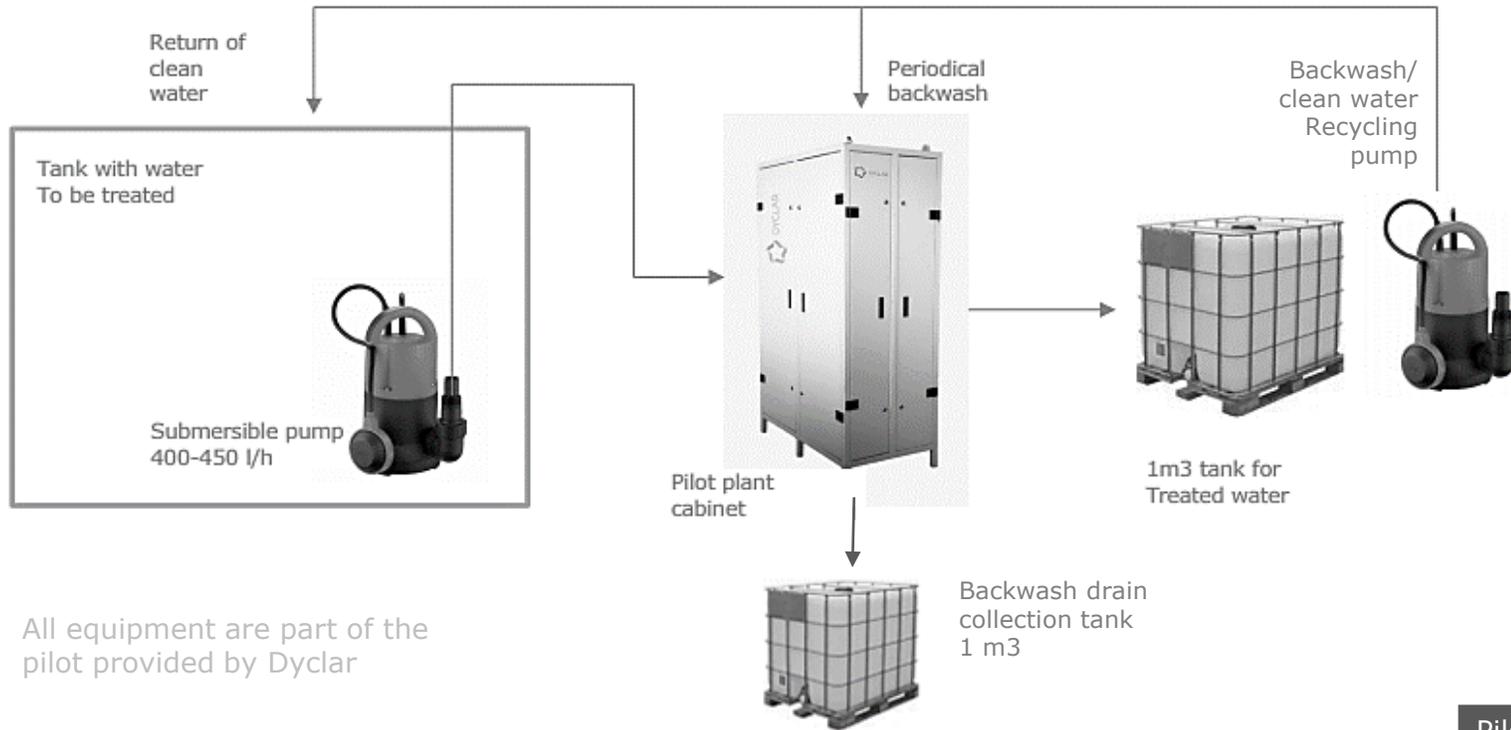
## CONTAINER

12,2 x 2,4 x 2,9 m

20 / 30 m<sup>3</sup>/h

preparation period  
2-6 months





All equipment are part of the pilot provided by Dyclar

### 1\_SUBMERSIBLE PUMP

Submersible pump used to supply raw water into system

### 2\_PILOT PLANT CABINET

all Dyclar technological equipment – volume reactor, dynamic clarifier with floating media and polishing media filter

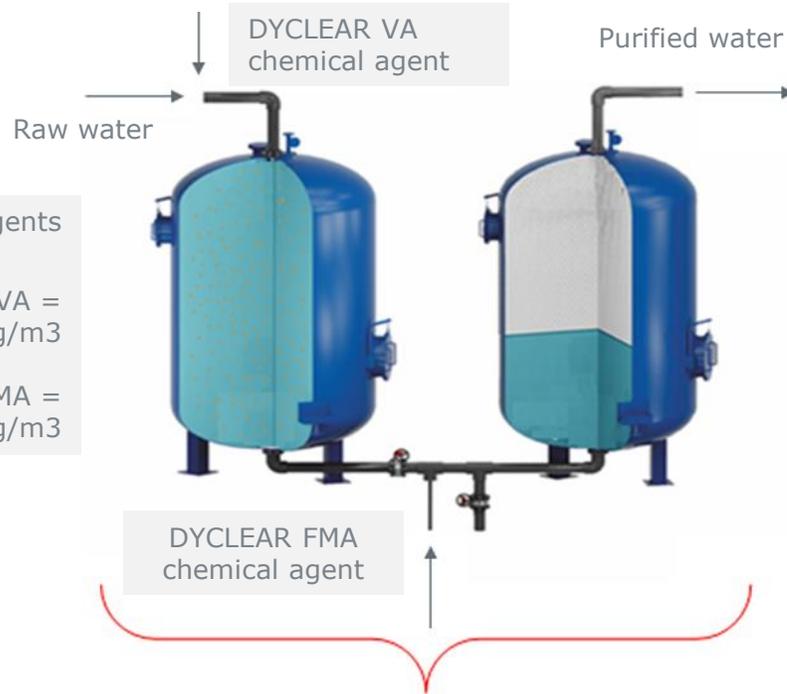
### 3\_ICBs

Two tanks for purified water and drain water collection

### 4\_BACKWASH PUMP

Submersible pump placed in purified water tank and used for backwash

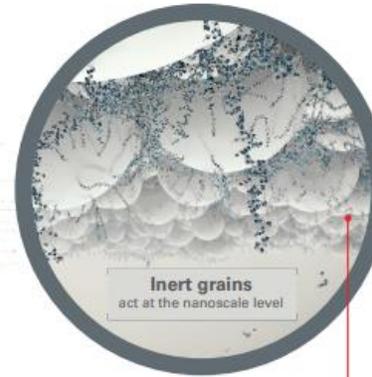
Pilot plant parameter	Value
Flow rate (performance), l/h	200 - 500
Inlet pressure, bar	3 ... 4
Pressure drop in/out, bar	< 1,5
Power consumption, kW	< 3
Weight, kg	Without water 465
Dimensions, mm (LxWxH)	1320 x 740 x 2170
Ambient temperature	+3°C ... +60 ° C



Q of chemical agents

Dyclear VA =  
15-20 g/m<sup>3</sup>

of Dyclear FMA =  
0.2-0.3 g/m<sup>3</sup>



Polymer granules in the «compressed layer» form a bulk molecular membrane



### 1\_INDUCTION of the 1th REAGENT

a reagent is introduced into the source water before the pressure contact tank

### 2\_COAGULATION

flakes of coagulated particles are formed in the pressure contact tank

### 3\_INTENSIFICATION

a 2nd reagent is dosed to intensify the coagulation process before the dynamic clarifier unit

### 4\_CLARIFICATION

of water in the INERT™ floating bed layer in the dynamic clarifier unit

Pilot plant parameter	Value
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Pressure drop in/out, bar	< 1,5
Power consumption, kW	< 3
Weight, kg	Without water 465
Dimensions, mm (LxWxH)	1320 x 740 x 2170
Ambient temperature	+3°C ... +60 ° C

#	Parameters of water	Unit	DYCLAR inlet: raw water experience	DYCLAR outlet: treated water quality experience	expected reduction ratio, % max	expected reduction ratio tolerance, %
1	Color	mg/l	25-807	5-20	98	80-99
2	Turbidity	mg/l	2-264	0,1-0,26	99	95-99
3a	Suspended matters	mg/l	3-290	0,3-3,0	98	95-98
4a	Various oils	mg/l	0,06-106	0,01-7,6	98	85-98
5	Permanganate oxidability	mg/l	3,8-76	1,6-9,4	88	60-90
6	BOD	mg/l	1-12,7	0,5-3,4	75	50-75
7	COD	mg/l	11,4-140	4-25	82	65-85
8	Al	mg/l	0,05-3,7	0,01-0,12	97	80-98
9	Fe	mg/l	0,3-7,6	0,03-0,12	98	90-99
10	Cu	mg/l	0,0053-0,024	0,001-0,0013	95	80-95
11	Zn	mg/l	0,0018-0,11	0,001-0,0057	95	45-95
12	Mn	mg/l	0,065-0,148	0,018-0,062	72	60-72
13	NH4 (ammonia)	mg/l	0,12-0,6	0,04-0,15	75	66-75
14	NO3 (nitrate ions)	mg/l	3,4-38,75	1,27-25	63	35-63
15	NO2 (nitrite ions)	mg/l	0,09-5	0,01-2,29	89	55-89
16	PO4 (phosphate ions)	mg/l	0,1-2,4	0,01-0,1	96	90-96
18a	Temperature	Celsius	3-51°C (real experience in operation)		Already confirmed on operating DYCLAR water treatment plants	
18b	Resistance of DYCLAR to high temperature	Celsius	80-100°C		Additional pilot tests are to be conducted at the site of the client before quotation	

## PILOT PLANT

drain water

= 15 l/h  
for 0,3 m<sup>3</sup>/h  
performance

INDUSTRIAL  
PLANT

backwash water  
= 5-10%

- recycle to the head of the process
- send to decanter plant
- Disposal to sewage system

drain water

sludge

landfill  
waste

DYCLR gmbh

[dyclar.com](http://dyclar.com)

we will be happy to answer any questions

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